

## Transfer Instructions for printing: **FOREVER Laser-Light (No-Cut)** on LIGHT COLORED TEXTILES

**1-PAPER-SYSTEM**  
 For LED-Printers With White Toner



### PRINT SETTINGS: VECTORS & PHOTOS (ONLY for OKI Printers working with White Toner)

- **Image Mode:** Mirror Image, CMYK Mode (not RGB), Color Print, White: On
- **OKI Pro8432WT:**
  - Paper Settings: **USER TYPE 1**, Multi-Purpose Tray
  - Color Paper Setting: **+2**
  - Color Density Settings: **W=+3, C=0, M=+2, Y=+1**
  - **TransferRIP** Software Color Density settings: **W=+3, C=0, M=0, Y=0**
- **ALL OTHER OKI White Toner Printers:**
  - Paper Settings: Label 1, Multi-Purpose Tray
  - Color Density Settings: **W=-3, C=0, M=+2, Y=+1**
  - **TransferRIP** Software Color Density settings: **W=-3, C=0, M=0, Y=0**



### TRANSFER SETTINGS:

| COTTON   | SWING AWAY PRESS   | SANDWICH PRESS   |
|----------|--|--|
| TRANSFER | 180-200°C (356-392°F), 15 sec.<br><b>2-3 bar (30-43 psi) MEDIUM Pressure</b> | 180-200°C (356-392°F), 30 sec.<br><b>HIGH Pressure</b> |
| FIXING   | 180-200°C (356-392°F), 30 sec.<br><b>5 bar (72 psi) HIGH Pressure</b>        | 180-200°C (356-392°F), 30 sec.<br><b>HIGH Pressure</b> |



### APPLICATION SETTINGS: SWING AWAY PRESS

- Place the Transfer on your textile.
- Press between **180-200°C (356-392°F) for 15 seconds with 2-3 bar (30-43 psi) MEDIUM Pressure.**
- Rub the transfer with a piece of cloth, then wait between 5-10 seconds before removing the backing paper.
- Cover the transfer with a sheet of **Glossy Finish or Matt Finish Economy.**
- For perfect Washability: Press between **180-200°C (356-392°F) for 30 seconds with 5 bar (72 psi) HIGH Pressure.**



### APPLICATION SETTINGS: SANDWICH PRESS

- Place the Transfer on your textile.
- Press between **180-200°C (356-392°F) for 30 seconds with 5 bar (72 psi) HIGH Pressure.**
- Rub the transfer with a piece of cloth for 5-10 seconds, then remove your transfer from the heat press and start peeling the backing paper immediately.
- Cover the transfer with a sheet of **Glossy Finish or Matt Finish Economy.**
- For perfect Washability: Press between **180-200°C (356-392°F) for 40 seconds with 5 bar (72 psi) HIGH Pressure.**



### TIPS & TRICKS:

- **Place the textile completely flat onto the lower plate.** (Please make sure the collar, creases or bumps are NOT on the lower plate. If this is not possible, please put over your textile to the lower plate).
- If you see a **light background around your transfer** after the transfer process, **reduce the pressure slightly** to minimize or to eliminate the background completely. **If the toner is not transferred completely, increase the pressure slightly** to achieve a complete transfer.
- Because there are so many different heat presses on the market and even heat presses of the same brand can differentiate in the actual heat and pressure applied to the garment, **it is essential that you setup your own transfer application parameters on your heat press.** Depending on the heat and the pressure of your heat press, the transfer time can be between 10 to 15 seconds more.
- **For optimal washability** please keep the pressure, the temperature or the time of the fixing application recommended by FOREVER.
- The **Clam-shot presses usually have less pressure**, that's why it is necessary to increase the press time.



### WASHING:

- Up to 30°C (86°F) on a cold wash cycle. Inside out.

Transferanleitung für:  
**FOREVER Laser-Light (No-Cut)**  
 für PAPIER & KARTON

**1-BLATT SYSTEM**  
 für LED-Drucker mit Weißtoner



**DRUCKEINSTELLUNGEN:** VEKTOREN & FOTOS (NUR für OKI Weißtonerdrucker)

- **Bildmodus:** Gespiegelt, CMYK (nicht RGB), Farbdruck, Weiß: AN
- **OKI Pro8432WT:**
  - **Papiereinstellung:** **USER TYPE 1, Mehrzweckfach**
  - Farbeinstellung Papier: **+2**
  - Farbetonerdichte: **W=+3, C=0, M=+2, Y=+1**
  - **TransferRIP** Software Farbetonerdichte: **W=+3, C=0, M=0, Y=0**
- **ALLE ANDERE OKI WEIß TONER DRUCKER:**
  - Papier- & Druckeinstellungen: **Etiketten 1, Mehrzweckfach**
  - **Farbetonerdichte:** **W=-3, C=0, M=0, Y=0**
  - **TransferRIP** Software Farbetonerdichte: **W=-3, C=0, M=0, Y=0**



**TRANSFEREINSTELLUNGEN:**

|          | AUTOMATISCHE PRESSE                                  | MANUELLE PRESSE                              |
|----------|--|--|
| TRANSFER | 180-200°C, 15 Sek.<br><b>2-3 bar MITTLERER Druck</b> | 180-200°C, 30 Sek.<br><b>MITTLERER Druck</b> |



**TRANSFERVERARBEITUNG:**

- Platzieren Sie das Transferpapier auf Ihrem Karton oder Papier.
- Pressen Sie wie oben erwähnt.
- **Ziehen Sie das Papier nach 5-10 Sekunden ab.**

FRAGEN? Besuchen Sie unsere Webseiten für weitere Informationen: [www.forever-ots.de](http://www.forever-ots.de) • [www.WhiteTonerTransfer.com](http://www.WhiteTonerTransfer.com)

Transfer Instructions for:  
**FOREVER Laser-Light (No-Cut)**  
 on PAPER & CARDBOARD

**1-PAPER-SYSTEM**  
 For LED-Printers With White Toner



**PRINT SETTINGS:** VECTORS & PHOTOS (ONLY for OKI Printers working with White Toner)

- **Image Mode:** Mirror Image, CMYK Mode (not RGB), Color Print, White: On
- **OKI Pro8432WT:**
  - **Paper Settings:** **USER TYPE 1, Multi-Purpose Tray**
  - Color Paper Setting: **+2**
  - Color Density Settings: **W=+3, C=0, M=+2, Y=+1**
  - **TransferRIP** Software Color Density settings: **W=+3, C=0, M=0, Y=0**
- **ALL OTHER OKI White Toner Printers:**
  - Paper Settings: Label 1, Multi-Purpose Tray
  - Color Density Settings: **W=-3, C=0, M=+2, Y=+1**
  - **TransferRIP** Software Color Density settings: **W=-3, C=0, M=0, Y=0**



**TRANSFER SETTINGS:**

|          | AUTOMATIC HEAT PRESS   | MANUAL HEAT PRESS  |
|----------|--|--|
| TRANSFER | 180-200°C (356-392°F), 15 sec.<br><b>2-3 bar (30-43 psi) MEDIUM Pressure</b> | 180-200°C (356-392°F), 30 sec.<br><b>MEDIUM Pressure</b> |



**APPLICATION SETTINGS:**

- Place the transfer on your cardboard or paper.
- Press with the settings above.
- **Separate the paper after 5-10 seconds.**

QUESTIONS? Visit our website for further information: [www.forever-ots.com](http://www.forever-ots.com) • [www.WhiteTonerTransfer.com](http://www.WhiteTonerTransfer.com)